

### **IN THE CLAIMS:**

1. (Withdrawn) A reversible omega chain having a first side and a second side, the first side having a first decorative scheme and the second side having a second decorative scheme, the first and second decorative schemes being aesthetically different.
2. (Withdrawn) The necklace of claim 1 wherein the first side is made of a first material and the second side is made of a second material.
3. (Withdrawn) The necklace of claim 2 wherein the first material is white gold and the second material is yellow gold.
4. (Withdrawn) The necklace of claim 2 wherein the first material and the second material are a different composition.
5. (Withdrawn) The necklace of claim 2 wherein the first material and the second material are a different color.
6. (Withdrawn) The necklace of claim 1 wherein the chain further comprises alternate rings of glazed and smooth faces.
7. (Currently Amended) A method for making a reversible omega chain comprising the steps of:
  - providing a first strip of a first material;
  - providing a second strip of a second material;
  - joining the first strip and the second strip together at one lengthwise side;
  - rolling the joined strips to form a hollow tube;
  - drawing the tube over a substantially oval shaping element to form a substantially oval tube;
  - cutting the substantially oval tube radially at specific increments to provide a plurality of rings;
  - inserting the rings onto a core; and
  - pressing the rings on the core to provide an omega chain.

8. (Currently Amended) The method of claim 5 7 wherein the first material is yellow gold and the second material is white gold.
9. (Currently Amended) The method of claim 5 7 further comprising the step of drawing the tube over a solid tubular element to remove a protruding cordon.
10. (Currently Amended) The method of claim 5 7 wherein the solid tubular element is calibrated steel.
11. (Currently Amended) The method of claim 5 7 wherein the joining step further comprises welding.
12. (Currently Amended) The method of claim 5 7 wherein the core is a semi-precious metal fabric.
13. (Currently Amended) The method of claim 5 wherein the omega chain cross-section is concave.
14. (Currently Amended) The method of claim 5 7 wherein the inserting step further comprises inserting rings of alternating appearance so that every other ring has the same design.
15. (Currently Amended) The method of claim ~~43~~ 14 wherein the design is a glazed face.
16. (Currently Amended) The method of claim ~~43~~ 14 wherein the design is a smooth face.
17. (Withdrawn) An omega chain comprising:
  - a core;
  - a plurality of convex rings over the core;wherein the rings are symmetrical and further comprise a first side and a second side, the first side providing a first decorative face for the chain and the second side providing a second decorative face for the chain.

18. (Withdrawn) The omega chain of claim 17 wherein the first side is made of a first material and the second side is made of a second material, the first and second materials being different.
19. (Withdrawn) The omega chain of claim 17 wherein the first material is white gold and the second material is yellow gold.
20. (Withdrawn) The omega chain of claim 17 wherein the rings alternate between a glazed face and a smooth face.
21. (Original) A process for making a two-sided necklace or bracelet, comprising providing a flexible core, and threading a plurality of pipe sections onto the flexible core, each pipe section having two different colors, the pipe sections being segments of a pipe formed in two phases, the first phase comprising:
  - providing at least two differently colored precious metal bands;
  - arranging the at least two precious metal bands in a side-by-side orientation;
  - coupling adjacent sides of the at least two precious metal bands by welding to form a single multi-color band having at least two different colors; andthe second phase comprising:
  - bending the multi-color band to place free edges of the multi-color band adjacent each other; and
  - longitudinally welding the adjacent free edges together to form a multi-color pipe, whereby the multi-color pipe displays one of the at least two different colors on each of at least two sides all along a length of the multi-color pipe.
22. (Original) The process of claim 21, wherein the first phase further comprises feeding each of the at least two differently colored bands into a first machine, the first machine arranging the bands and having a welding torch for coupling the at least two differently colored bands.

23. (Original) The process of claim 22, wherein the first phase further comprises pulling the single multi-color band from the first machine using extraction rollers.
24. (Original) The process of claim 21, wherein bending the multi-color band comprises passing the multi-color band through a plurality of pairs of rollers having shaped profiles and arranged to progressively bend the multi-color band.
25. (Original) The process of claim 21, further comprising orienting each of the pipe sections to display one color of the pipe section on the flexible core.
26. (Previously Presented) A process for making an omega-double-face necklace or bracelet, comprising providing a flexible core, and threading a plurality of rings onto the flexible core, each ring having two different colors, the rings being segments of a tubular element formed in two phases, the first phase comprising:
- providing at least two differently colored precious metal laminae;
  - arranging the at least two precious metal laminae in a side-by-side orientation;
  - coupling adjacent sides of the at least two precious metal laminae by welding to form a single multi-color laminae having at least two different colors; and
- the second phase comprising:
- bending the multi-color laminae to place free edges of the multi-color laminae adjacent each other; and
  - longitudinally welding the adjacent free edges together to form a multi-color tubular element, whereby the multi-color tubular element displays one of the at least two different colors on each of at least two sides all along a length of the multi-color tubular element.
27. (Previously Presented) The process of claim 26, wherein the first phase further comprises feeding each of the at least two differently colored laminae into a first machine, the first machine arranging the laminae and having a welding torch for coupling the at least two differently colored laminae.

28. (Currently Amended) The process of claim 26 27, wherein the first phase further comprises pulling the single multi-color laminae from the first machine using extraction rollers.
29. (Previously Presented) The process of claim 26, wherein bending the multi-color laminae comprises passing the multi-color laminae through a plurality of pairs of rollers having shaped profiles and arranged to progressively bend the multi-color laminae.
30. (Previously Presented) The process of claim 26, further comprising orienting each of the rings to display one color of the ring on the flexible core.